

SANWA

Discharge Deposition Machine

DEPOSITRON A-1



Configuration

Main Unit



Power Cable



Clip Work Cable



or



Magnetic Work Cable

※One of the two types of the work cable will be included.

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Tungsten Carbide Electrodes

Standard electrode set

Φ3.0 mm L40 mm x 5

Φ2.0 mm L40 mm x 10

For various coatings such as die cast mold / general measures against scum risers



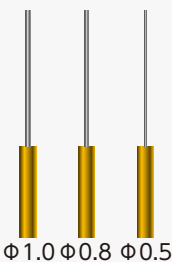
or

Electrode set for countermeasures against precision press scum risers

Φ1.0 mm L40 mm x 2 + Collet x 1

Φ0.8 mm L40 mm x 2 + Collet x 1

Φ0.5 mm L40 mm x 2 + Collet x 1



※One of the two electrode sets will be included.

Specifications

Dimensions	W 220mm D 230mm H 198mm
Weight	Main Unit 5.7kg Vibrator 0.3kg
Power input	Single phase AC 100-240V 50/60Hz
Power capacity	300W
Load voltage	Max 60V
Discharge Intensity	24stage Max200Hz
Vibration Intensity	8stage 300-400Hz
Coating height	Max 50um
Coating roughness	Max Ra 10um
Coating hardness	HV1100(when our tungsten carbide electrode is used)
Processing speed	15~20 seconds(per 100mm ²)
Coating area	Approx. 280 mm square (when consuming 10 mm of Φ3.0 electrode)

Dimensions



●The design and specifications are subject to change without prior notice for product improvement.

Manufacturer
And Seller

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Agent

DEPO-A-1-EN20240730

■Please feel free to ask.

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All in ONE

Prevents Scum Risers, Wear-Preventive Coating,
Prevents Heat Cracking,
and Improvement of Holding power!

SANWA SHOKO CO.,LTD.



For cutting tools / machine parts

Improving the holding forces of parts and jigs

For coating of plastic molds

Hardening gate areas with heavy loads

For slip prevention of bending dies

Preventing rotation during pipe processing

For adjustment of the elongation of forging dies

Preventing the underfills of complex shapes

Also, for prevention of precision press scum risers

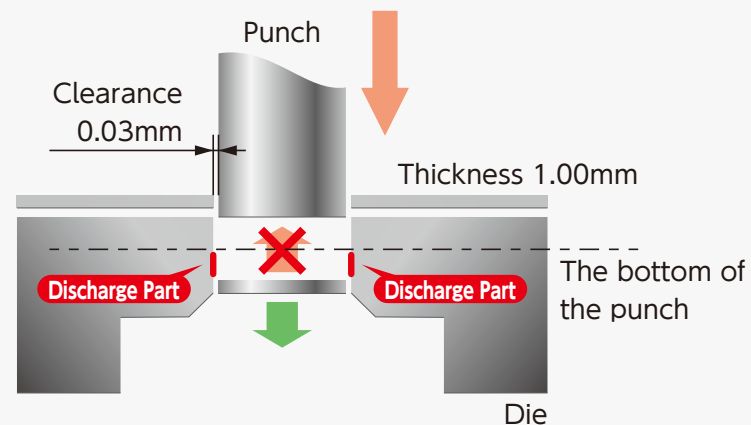
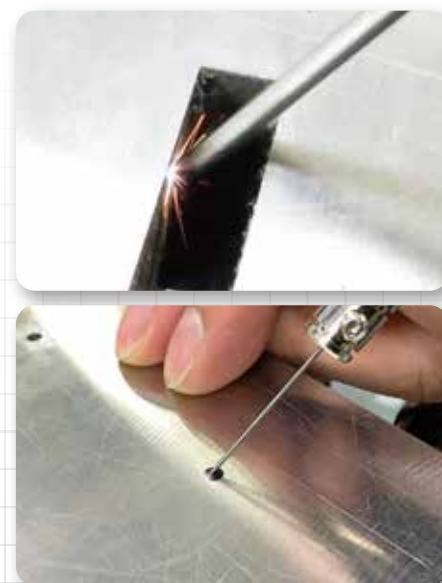
A minimum $\phi 0.3$ mm electrode can be used.

For Press Dies

Prevents Scum Risers

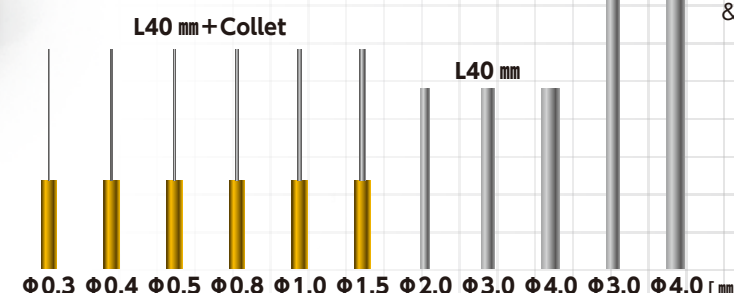
The vibration of the tip during use has been reduced, greatly reducing the impact on the cutting edge! The amount of coating can now be more precisely controlled when using electrodes of $\phi 1.0$ or thinner! The maximum coating height has been expanded from $30\mu\text{m}$ to $50\mu\text{m}$! The range of available clearances has been expanded!

It supports from stable coating of small holes to holes with large clearance!



Long electrodes are now available! Ideal for work in deep places!

Both small holes and wide areas can be coated easily!



Easy to grip and use vibrator Suppressing the vibration & increasing the coating speed!

Hard to get tired even for long hours of working
& increasing the work efficiency for small parts!



For Die-cast Mold

Prevents Heat Cracking & Wear

Suppressing electrode consumption and greatly increasing the coating speed!! Easier and more extensive coating! Coating thickness of up to $50\mu\text{m}$ improves the life of the coated part! The electrode's heat generation is suppressed and its vibration is minimized, allowing it to be used for a longer period of time!

Coating of a $20\text{mm} \times 30\text{mm}$ area is completed in 90-120 seconds!
(Time taken to achieve $Ra 10\mu\text{m}$)

