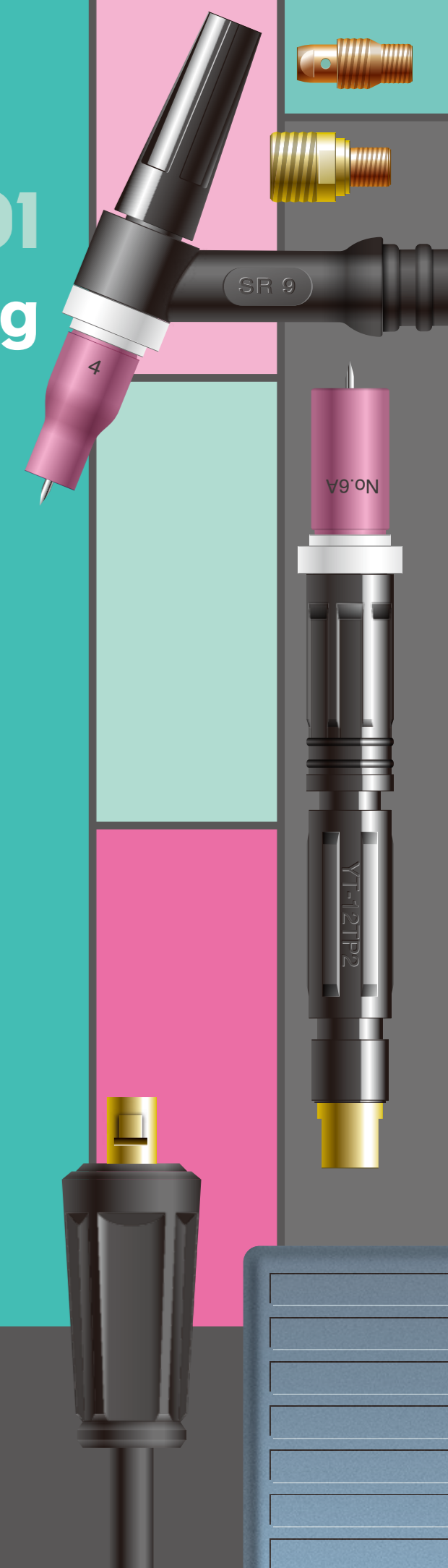


**SANWA TECHNOS**

Ultra-Precision Mold Padding Welder

# WELD PRO SW-V 01 Accessory Catalog

 **SANWA SHOKO CO.,LTD.**



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Manufacturer And Seller  **SANWA SHOKO CO.,LTD.**

2-21-4 Hatagaya, Shibuya-ku, Tokyo,151-0072, Japan  
TEL : 81-3-3376-3464 FAX : 81-3-3374-0346

E-mail sanwa.shoko@nifty.com

URL <http://www.sanwashoko.co.jp>

Agent

 **SANWA SHOKO CO.,LTD.**

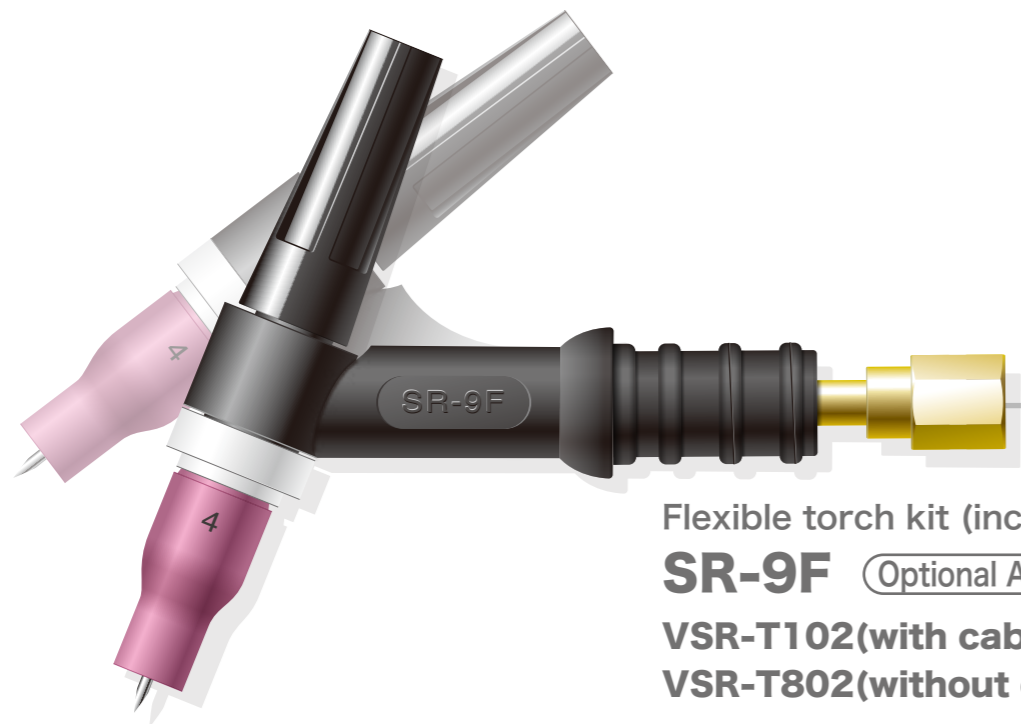
# TIG torch shared SR-9 and SR-9F

## Accessory chart ①

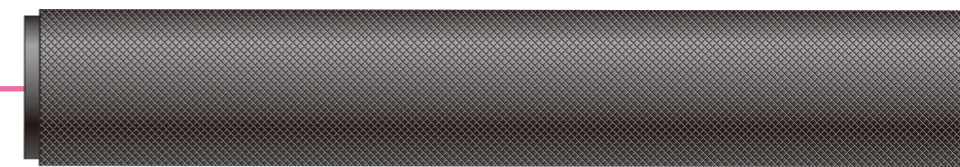
Full scale



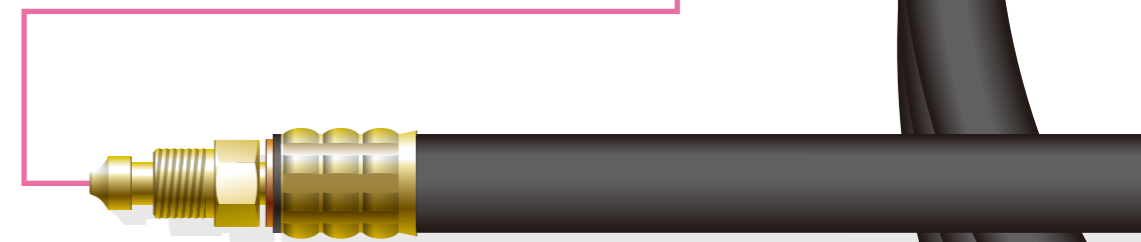
Torch kit (included handgrip)  
**SR-9** **Standard Accessory**  
**VSR-T101 (with cable)**  
**VSR-T801 (without cable)**



Flexible torch kit (included handgrip)  
**SR-9F** **Optional Accessory**  
**VSR-T102 (with cable)**  
**VSR-T802 (without cable)**



Handgrip  
 shared SR-9 and SR-9F  
**VSR-W902** **Standard Accessory**



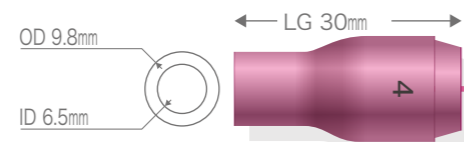
Power cable  
 shared SR-9 and SR-9F  
**2m VSR-P502** **Standard Accessory**  
**4m VSR-P504**

【Consumables】		Tungsten electrodes
Diameter	0.5 x 150 mm	<b>VZD-S505</b>
Diameter	1.0 x 150 mm	<b>VZD-S510</b>
Diameter	1.6 x 150 mm	<b>VZD-S516</b>
Diameter	0.5 x 75 mm	<b>VZD-S705</b>
Diameter	1.0 x 75 mm	<b>VZD-S710</b>
Diameter	1.6 x 75 mm	<b>VZD-S716</b>

Gas nozzle S

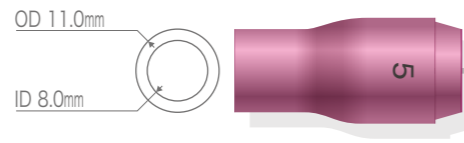
No.4 ID 6.5mm /LG 30mm

**VSR-N124** Standard Accessory



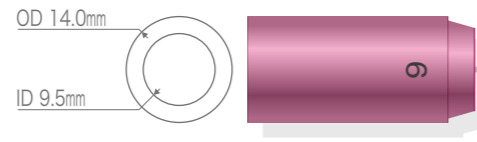
No.5 ID 8.0mm /LG 30mm

**VSR-N125**



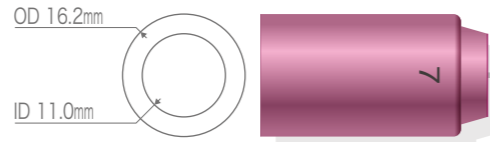
No.6 ID 9.5mm /LG 30mm

**VSR-N126**



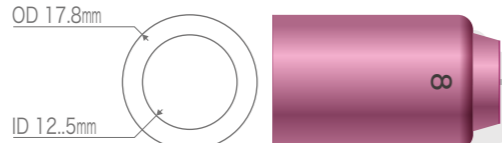
No.7 ID 11.0mm /LG 30mm

**VSR-N127**



No.8 ID 12.5mm /LG 30mm

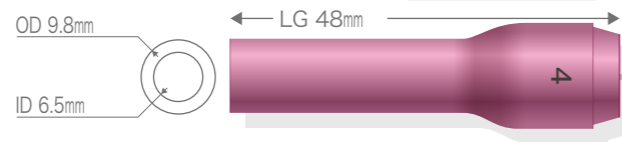
**VSR-N128**



Gas nozzle M

No.4 ID 6.5mm /LG 48mm

**VSR-N144**



No.5 ID 8.0mm /LG 48mm

**VSR-N145**



No.6 ID 9.5mm /LG 48mm

**VSR-N146**



Gas nozzle L

No.4 ID 6.5mm /LG 63mm

**VSR-N164**



No.5 ID 8.0mm /LG 63mm

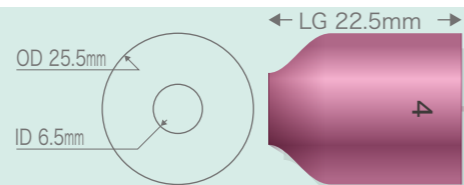
**VSR-N165**



Nozzle for gas lens

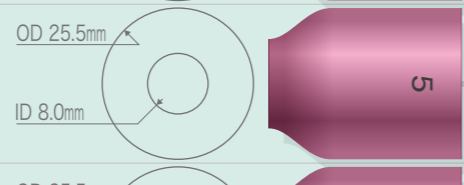
No.4 ID 6.5mm /LG 25.5mm

**VSR-N184**



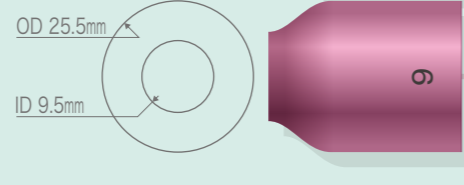
No.5 ID 8.0mm /LG 25.5mm

**VSR-N185**



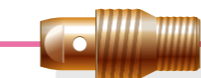
No.6 ID 9.5mm /LG 25.5mm

**VSR-N186**

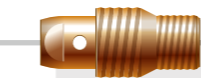


ID = Inside Diameter  
OD = Outside Diameter  
LG = Length

Collet body



for Tungsten 1.6mm  
**VSR-C116**  
Standard Accessory

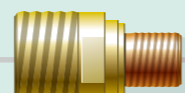


for Tungsten 0.5 / 1.0mm  
**VSR-C105**

Collet body for gas lens



for Tungsten 1.6mm  
**VSR-C216**



for Tungsten 1.0mm  
**VSR-C210**

Collet



for Tungsten 1.6mm  
**VSR-C716**  
Standard Accessory



for Tungsten 1.0mm  
**VSR-C710**



for Tungsten 0.5mm  
**VSR-C705**

# TIG torch shared SR-9 and SR-9F

## Accessory chart②

Full scale



Back cap L  
**VSR-B116**

Insulating ring  
**VSR-W901**  
Standard Accessory

O-ring for back cap  
**VSR-W903**  
Standard Accessory

Torch head  
**SR-9**  
**VSR-W101**  
Standard Accessory



Back cap M  
**VSR-B114**  
Standard Accessory



Back cap S  
**VSR-B112**



Flexible torch head  
**SR-9F**  
**VSR-W102**

# TIG torch shared YT-15TS2 and YT-12TP2

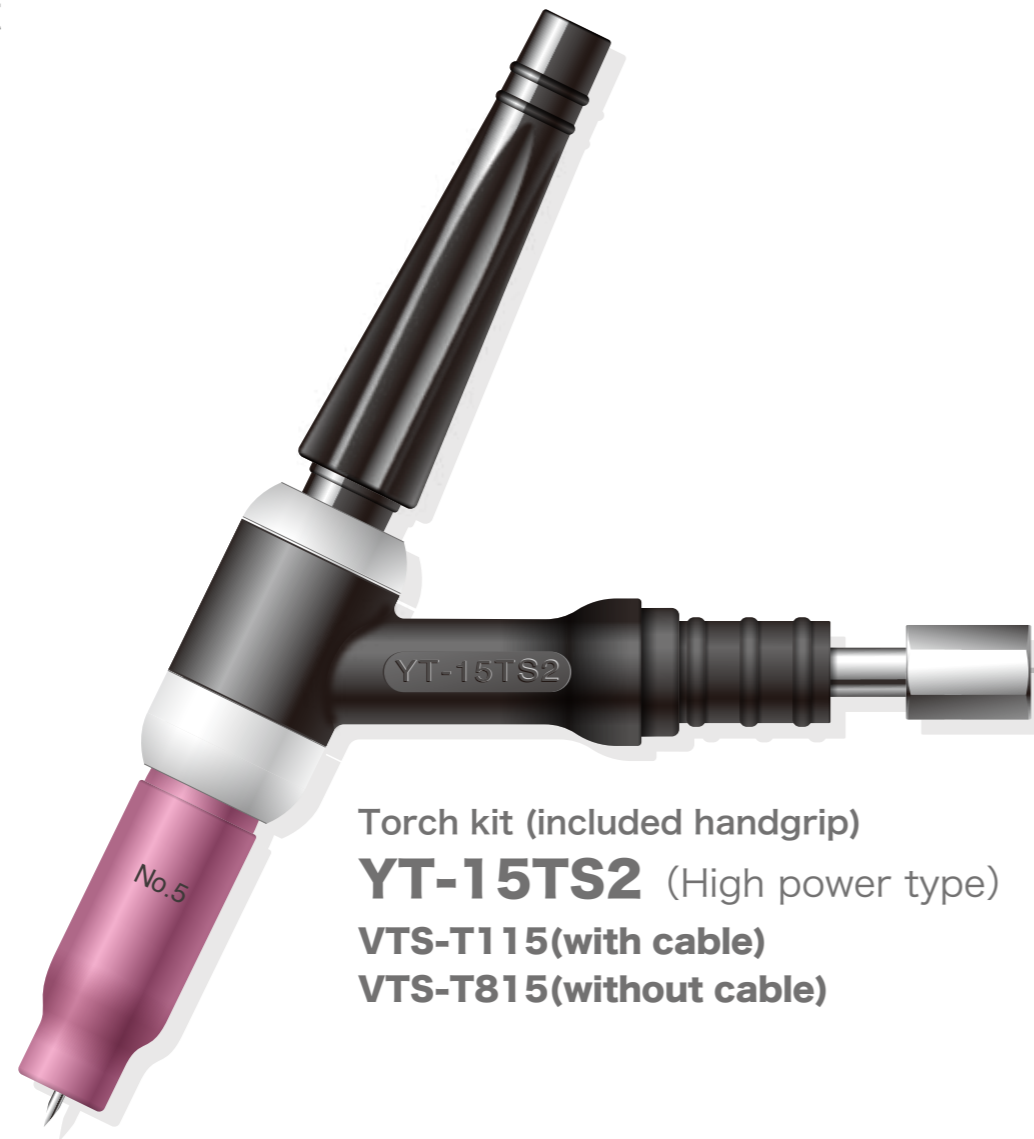
[Optional Accessory]

## Accessory chart

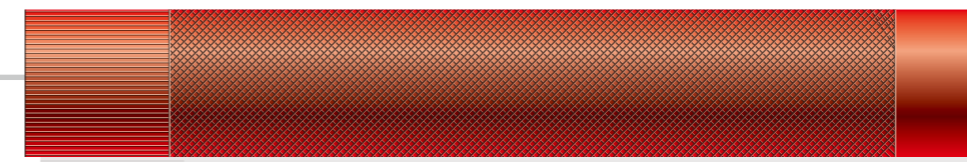
Full scale

### [Consumables] Tungsten electrodes

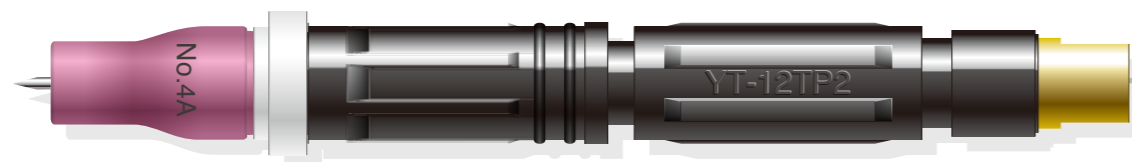
Diameter	0.5 x 150 mm	<b>VZD-S505</b>
Diameter	1.0 x 150 mm	<b>VZD-S510</b>
Diameter	1.6 x 150 mm	<b>VZD-S516</b>
Diameter	0.5 x 75 mm	<b>VZD-S705</b>
Diameter	1.0 x 75 mm	<b>VZD-S710</b>
Diameter	1.6 x 75 mm	<b>VZD-S716</b>
Diameter	2.0 x 150 mm	<b>VZD-T520</b>



Torch kit (included handgrip)  
**YT-15TS2** (High power type)  
**VTS-T115**(with cable)  
**VTS-T815**(without cable)



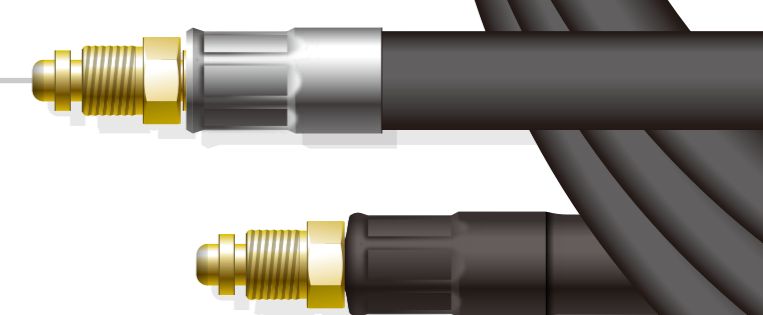
Handgrip  
 for YT15TS2  
**VTS-W902**



Torch kit (included gum cover)  
**YT-12TP2** (Straight type)  
**VTP-T112**(with cable)  
**VTP-T812**(without cable)



Gum cover  
 for YT12TP2  
**VTP-W905**



Power cable  
 shared YT-15TS2 and YT-12TP2  
**2m VSR-P502**  
**4m VSR-P504**

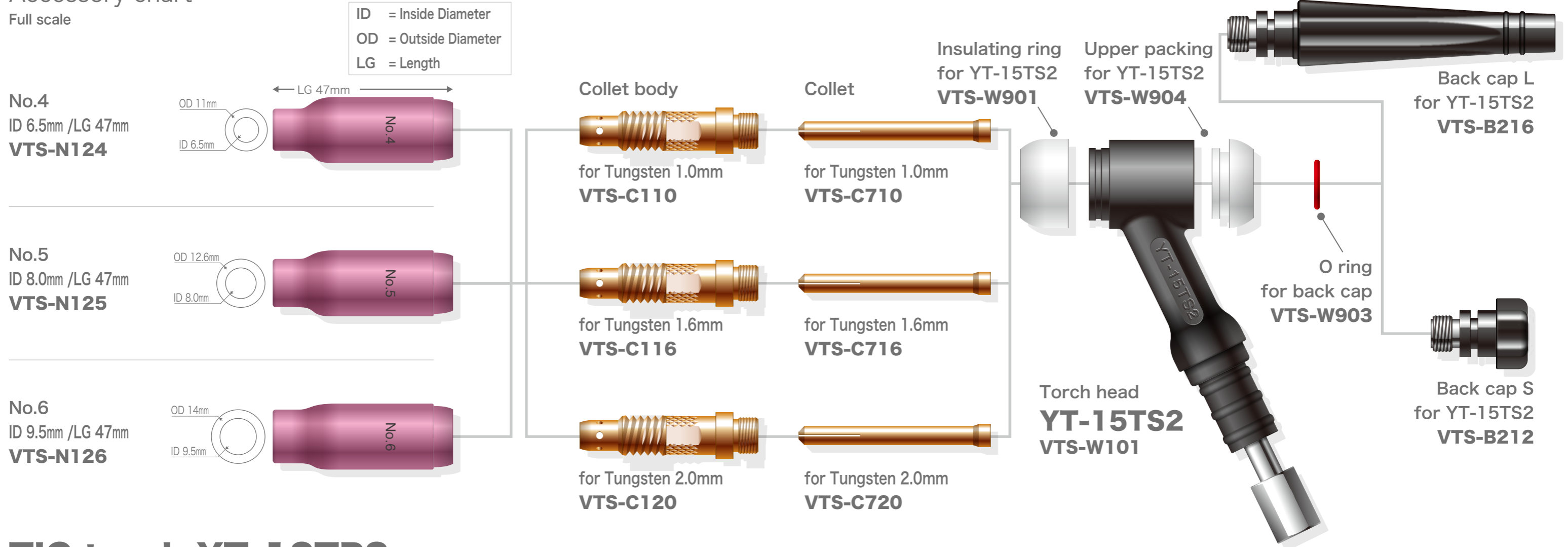


# TIG torch YT-15TS2 (High power type)

[Optional Accessory]

## Accessory chart

Full scale

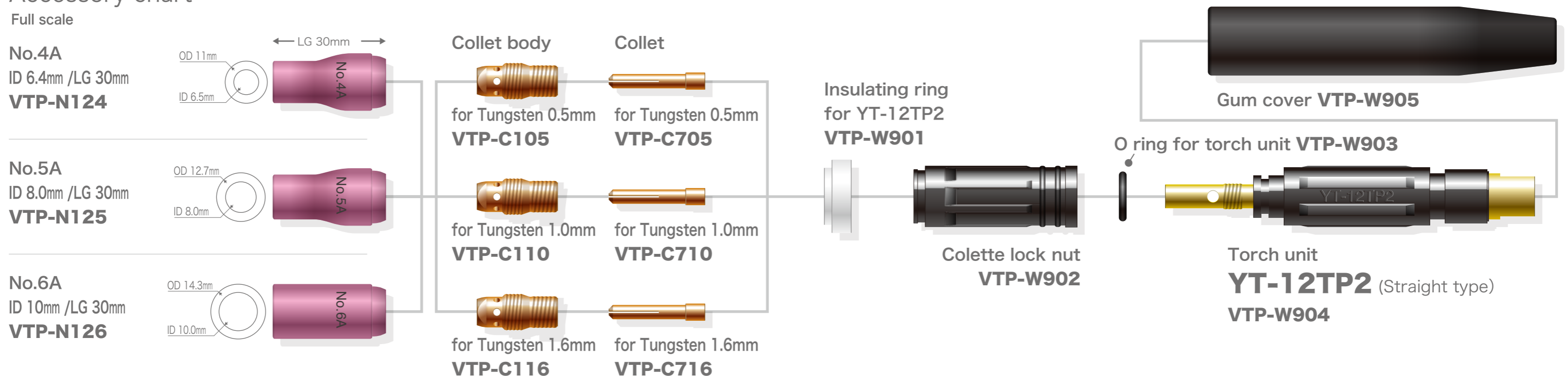


# TIG torch YT-12TP2 (Straight type)

[Optional Accessory]

## Accessory chart

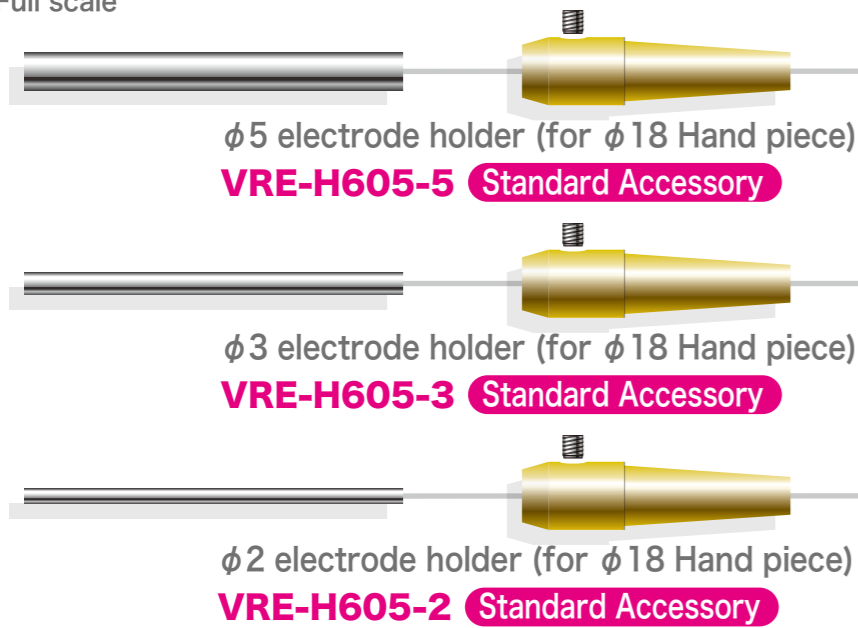
Full scale



# Hand piece for resistance welding

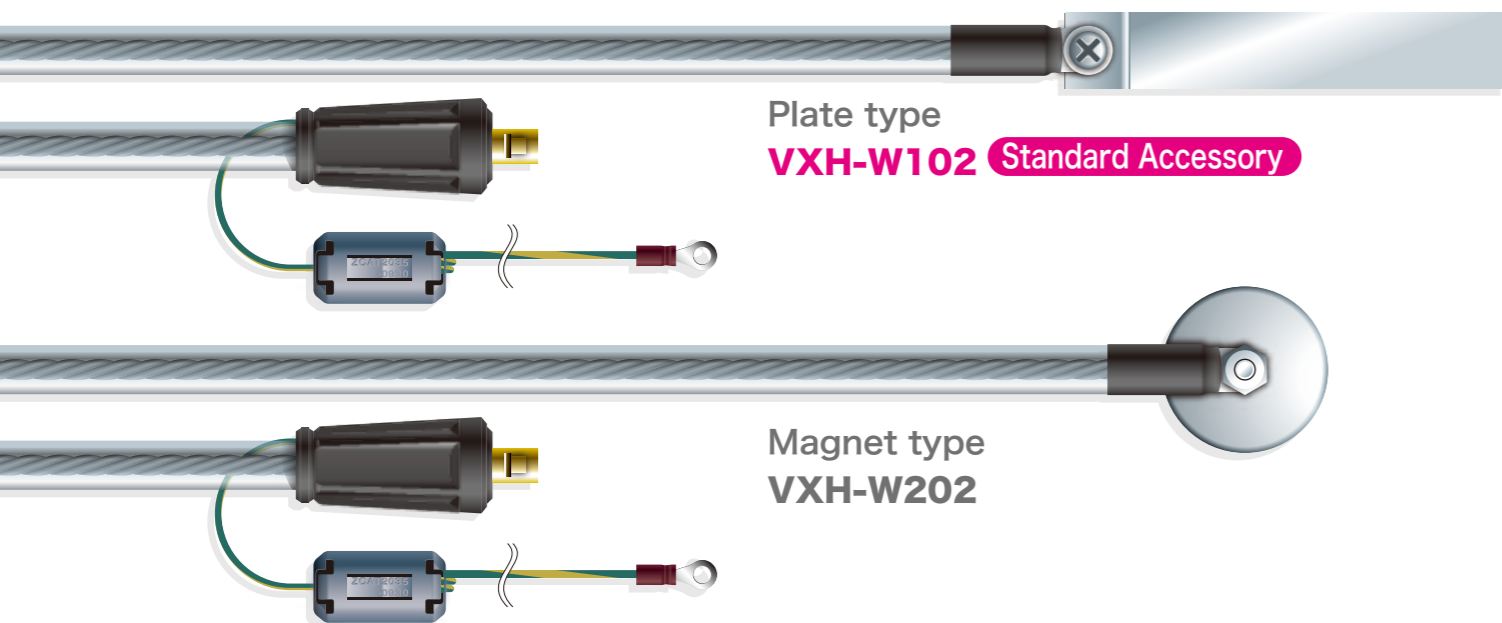
## Accessory chart

Full scale



[Consumables]		Silver tungsten carbide electrodes	
Diameter	2.0 mm		<b>VZD-S102</b>
Diameter	2.0 mm	Taper type	<b>VZD-S202</b>
Diameter	3.0 mm		<b>VZD-S103</b>
Diameter	5.0 mm		<b>VZD-S105</b>

## Work cord



## Torch switch

