- ■Resin coating of metal injection
- ■Mold deposits(MD)

Polyacetal(POM) / Polycarbonate / Elastomer

■Gas burn ■Greasy Spot ■Rust



## One single liquid works for various mold fouling. The Resin coating of metal injection, Mold deposits (MD) & Cas burn and Greasy spot!



One single liquid can handle a variety of types of mold fouling without replacing the cleaning liquid.

Use with our Wave Clean will further enhance the cleaning effect!

Cleaning is possible with brass

or copper mounted on the mold.

Xonly when our cleaning machine Wave Clean is used)





The environmental considerations can be assured.

**Green Procurement** 

SP-18 can be used with any cleaning machine that is resistant to strong alkalis.

It will not detrimentally affect the machine or the mold.

## Washing example SANWA ultrasonic washing machine "WAVE CLEAN" & SP-18

Grime	Method	Mold	Washing times	Result
Gas burn & rust of polyamide	Ultrasonic+Electric heater	S45C	15 minutes	Goodness
Resin coating of Polyacetal	Ultrasonic+Electric heater	SKD11	15 minutes	Goodness
Resin coating of Polyacetal	Ultrasonic+Electric heater	Copper alloy	15 minutes	Goodness
Resin coating of Elastomer	Ultrasonic+Electric heater	DC53	45 minutes	Goodness
Resin coating of metal injection	Ultrasonic+Electric heater	NAK-80	15 minutes	Goodness

## Washing example Other washing machine & SP-18

A CAUTION Brass and copper alloy can't be washed by electrolytic washing machine

Grime	Method	Mold	Washing times	Result
Gas burn & rust of polypropylene	Ultrasonic+Electrolysis	NAK-80	15 minutes	Goodness
Resin coating of Polyacetal	Ultrasonic+Electrolysis	STAVAX	15 minutes	Goodness
Gas burn & rust of ABS resin	Ultrasonic+Electrolysis	NAK-80	15 minutes	Goodness
Gas burn & rust of polyamide	Ultrasonic+Electrolysis	NAK-80	15 minutes	Goodness
		-		

\*The above wash ing examples are just a few. Other results are also good.

**SANWA SHOKO** CO.,LTD.

http://www.sanwashoko.co.jp